Work Order ID 513	15
-------------------	----

E



Page 1

August 19, 2009 8:01:33 AM

Item I	D:
--------	----

D2579

Accept



Setup Start

Stop



**Revision ID:** 

Item Name:

Crossbolt Spacer

20/08/2009

**Cust Item ID:** 

**Customer:** 

**Start Date:** 

Reference:

Approvals:

Required Date: 25/08/2009

Reg'd Oty: 400.00

Start Olvi-

Process Plan: Date:\_\_\_\_\_

Date:

Tooling:

Date:

Start Run



QC:

SPC (Y/N):

Date:\_

Stop

Sequence ID/ Work Center ID

Operation Description

**Revision Nbr** 

Set Up/ **Run Hours**  Draw Number Draw Plan Rev. Code

Reject Accept Qty Qty

Reject Number

Insp. Stamp

Draw Nbr D2579

Rev E

100

Hardinge CNC LATHE SMALL

Hardinge

Hardinge CNC Lathe Small

Memo Machine as per Folio FA245

0.00

0.00 All 09.08.19

QC2- Inspect parts off machine FAI/FAIB

0.00

110

Quality Control

Memo

120

Memo

QC8- Inspect parts - second check

0.00

Quality Control

0.00

## Work Order ID 51315



Page 2

August 19, 2009 8:01:33 AM

Item ID:

D2579

**Revision ID:** Ε Item Name:

Crossbolt Spacer

**Start Date:** 

20/08/2009

**Start Oty: 400.00** 

**Required Date: 25/08/2009** Req'd Qty: 400.00

Accept



Setup Start



Stop



**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Date: Process Plan:

Date:

Tooling:

**SPC (Y/N):** 

Set Up/

Date:

Date:\_

Run Start

Stop



Sequence ID/ Work Center ID

130

Packaging Packaging

Operation Description

Memo

Identify as per dwg & Stock Location Bank

0.00

**Run Hours** 

0.00

Draw Number

Draw Rev.

Plan Accept Code **Qty** 

Reject Qty

Reject Number

Insp. Stamp

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/08/20 H

**Picklist Print** 

August 19, 2009 8:01:32 AM

Work Order ID: 51315

D2579RevE Parent Item:

Parent Item Name: Crossbolt Spacer

Comments:



Last

Location

Start Date: 20/08/2009

**Required Date: 25/08/2009** 

Start Qty: 400.00

Required Qty: 400.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID Purch Bin

Primary Location Item

Route Seq ID

100

f

Unit of Hand Measure

Qty on

181.2100 150.8632

Remaining Qty Qty To Pick Issued Date Issued Status

Page 1

M6061T6T0.500W.058

No Purchased

6061-T6 RD Tube .500 x.058W

Warehouse

Loc Oty

Loc Code

Location

Main Warehouse

MAT

110335

111757

181.21

180.61 May 08.08-19

DART AEROSPACE LTD	Work Order:	51315
Description: Cross Bolt Spacer	Part Number:	D2579
Inspection Dwg: D2579 Rev: E		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
4.070	+/-0.030	4.077				
0.058	+/-0.010	.058				
					.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
	l-g					
	3					
·	*					

1	00		
Measured by:	Audited by:	Prototype Approval:	N/A
Date: 09.08.19	Date: 09/08/19	Date:	N/A

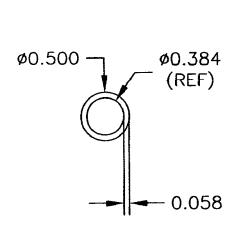
Rev	Date	Change	Revised by	Approved
Α	03.11.27	New Issue	KJ/RF	
В	07.09.06	Dwg Rev updated	KJ/JLM	B

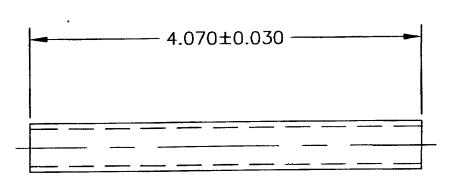


DESIG	· -#	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECK	CED ,,	APPROVED.	DRAWING NO. REV. E
	一	#	D2579 SHEET 1 OF 1
DATE		<u> </u>	TITLE SCALE
07.0	)4.17		CROSS BOLT SPACER 1:1
Α		96.09.16	NEW ISSUE
В		96.12.05	0.065 WALL WAS 0.035 WALL
С		97.02.21	0.058 WALL WAS 0.065 WALL
			4 070 1510711 WAS 4 400 (TCD 41005)



07.0	J4.1/	CRUSS BULL SI ACER
Α	96.09.16	NEW ISSUE
В	96.12.05	0.065 WALL WAS 0.035 WALL
С	97.02.21	0.058 WALL WAS 0.065 WALL
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)
E	07.04.17	UPDATE NOTES





## D2579 CROSS BOLT SPACER



## D2579 CROSS BOLT SPACER

MATERIAL:

6061-T6 TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8

(REF DART SPEC M6061T6T0500W058)

2) FINISH:

NONE

ALL DIMENSIONS ARE IN INCHES 3)

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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